CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-00180 (GCC)

EFFECTIVE DATE: 05/02/96
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 284

CIGARETTE LENGTH	:	99.5 MM	NEW ISO TAR	:	7.0	MG/CIGT	6.5	- 7.4
TOBACCO ROD CIRCUM.	:	24.80 MM						
TOBACCO ROD LENGTH	:	68.0 MM						
FILTER LENGTH	:	31.5 MM	NICOTINE	:	.50	MG/CIGT	.45	- .54
TIPPING LENGTH	:	36.000 MM						
TOTAL R.T.D.	:	111 MM H2O						
DILUTION TARGET	:	45.0 +/- 5.0 %						

TIPPING PAPER : 72MM X 3500M WHITE TGL PPT KC 236M2 12-788-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/	DILUTION TYPE	/BAND WIDTH/	TPR. CUT LENGTH/	DRY PATCH SIZE
24.00	PRE-PERF TIPPING	1.50	27.00	8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A4012 - 12.50% MARLBORO LIGHTS REGULAR - GCC

CIGARETTE PAPER : 27.00MM X 6000M 46CU/1.7%/36% CACO3 10-078-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0185 FILTER: B07036

2057687255

REASON FOR CHANGE : SPECIFICATION UPDATED TO INCLUDE EXPORT FORMULA
: (34)KUWAIT. NO OTHER CHANGES. OK TO MIX.

PREPARED BY : K. V. SMITH
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APPROVED BY: J. M. Bussic JOE

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